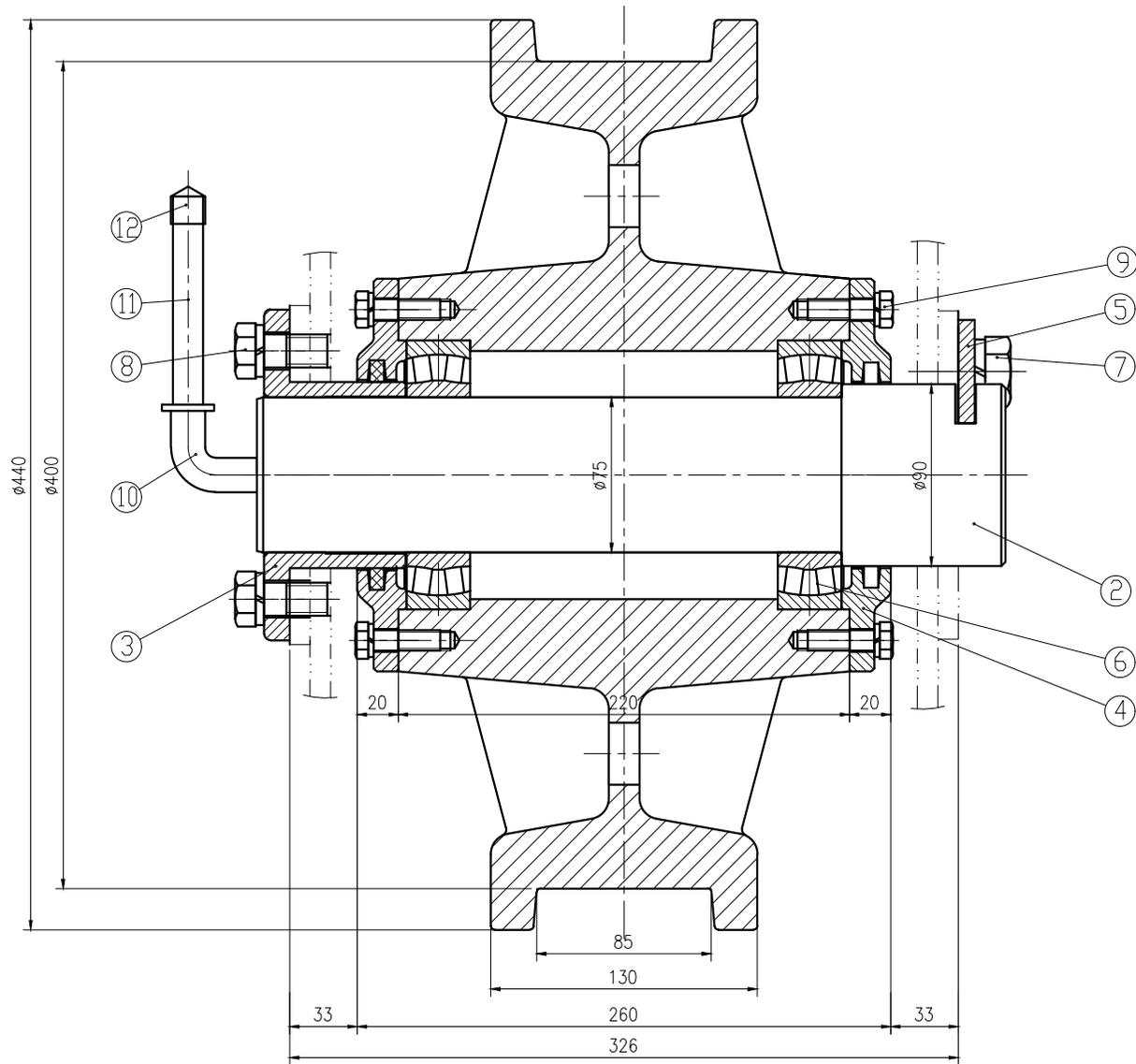


16	GREASE NIPPLE	PUR-CHASE	2			PT 1/4"	
15	PIPE	S,G,P	2			3/8"	
14	ELBOW	PUR-CHASE	2			PT 3/8"	
13	BOLT,SW	4T	24			M10x35 ^L x25 ^S	
12	BOLT,SW	4T	8			M16x35 ^L x25 ^S	
11	BOLT,SW	4T	4			M16x30 ^L x25 ^S	
10	S/W		6			M16	
9	HIGHTENSION BOLT A		6			M16 X 70L	
8	BEARING	PUR-CHASE	4			#22215	
7	KEY PLATE	SS41	2			JD-S400-K	
6	BUSH	S45CN	6			JD-S400-BU	
5	BEARING COVER	SS41 OR FC20	4			JD-S400-BC	
4	COLLAR	FCD40	2			JD-S400-C	
3	SHAFT	S45CN	2			JD-S400-S	
2	WHEEL GEAR	SC49	2			JD-S400-GR	
1	DRIVING WHEEL	SCMn2A	2			JD-S400-D	
	ASS'Y OF DRIVING WHEEL	-	2				
NO	DESCRIPTIONS	MT'L	SET QTY	SET QTY	UNIT	TOTAL WEIGHT KG	REMARKS
DATE : 2014. 02		SCALE : N/S		DRAWING No. :		JD-400-D	
DRAWN BY J. H. GWAK		DESIGNED BY J,H,GWAK		CHECKED BY		APPROVED BY D,J,SIN	
PROJECT TITLE TRAVELLING DRIVING DRAWING				DRAWING TITLE 400			



JINDO HOIST CRANE.CO.LTD

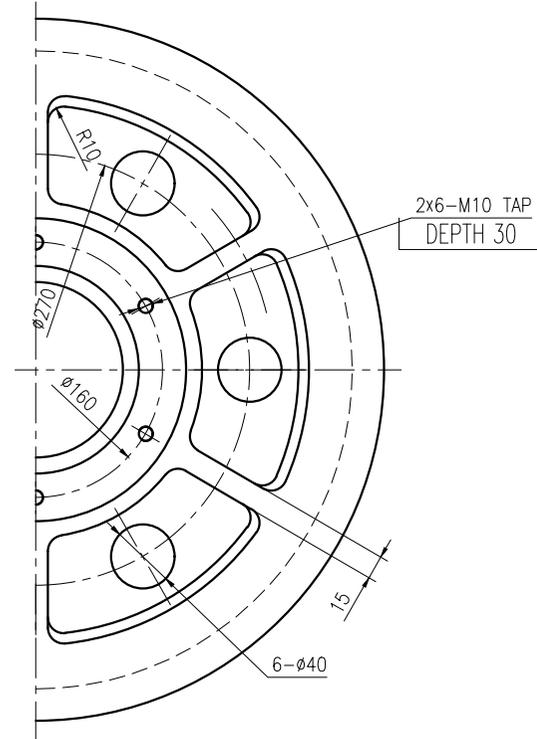
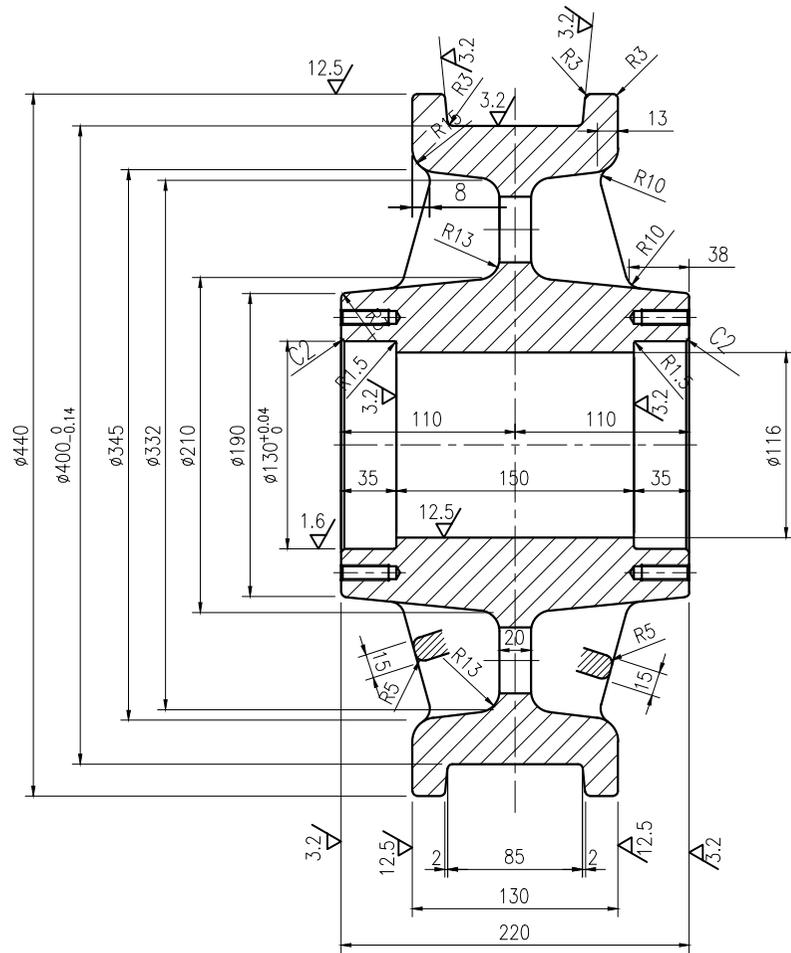


12	GREASE NIPPLE	PUR-CHASE	2			PT 1/4"
11	PIPE	PUR-CHASE	2			3/8"
10	ELBOW	PUR-CHASE	2			PT 3/8"
9	BOLT,SW	4 T	24			M10x35 ^t x25 ^s
8	BOLT,SW	4 T	8			M16x35 ^t x25 ^s
7	BOLT,SW	4 T	4			M20x30 ^t x25 ^s
6	BEARING	PUR-CHASE	4			#22215
5	KEY PLATE	SS41	2			JD-S400-K
4	BEARING COVER	SS41 OR FC20	4			JD-S400-BC
3	COLLAR	FCD40	2			JD-S400-C
2	SHAFT	S45CN	2			JD-S400-S
1	FOLLOWING WHEEL	SCMn2A	2			JD-S400-F
	ASS'Y OF FOLLOWING WHEEL	-	2			

NO	DESCRIPTIONS	MT'L	SET		UNIT	TOTAL	REMARKS
			QTY	WEIGHT			

DATE : 2014. 02 | SCALE : N/S | DRAWING No. : JD-400-F
 DRAWN BY J. H. GWAK | DESIGNED BY J,H,GWAK | CHECKED BY | APPROVED BY D,J,SIN

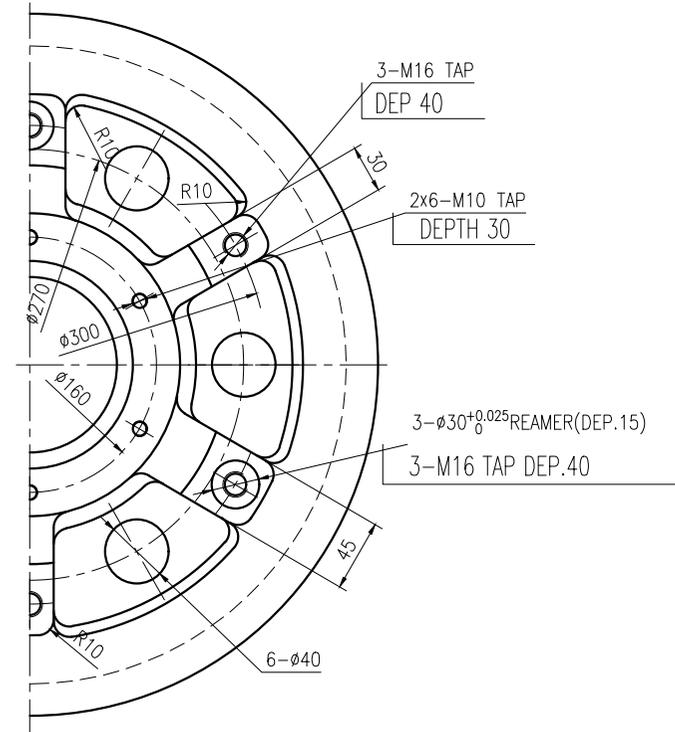
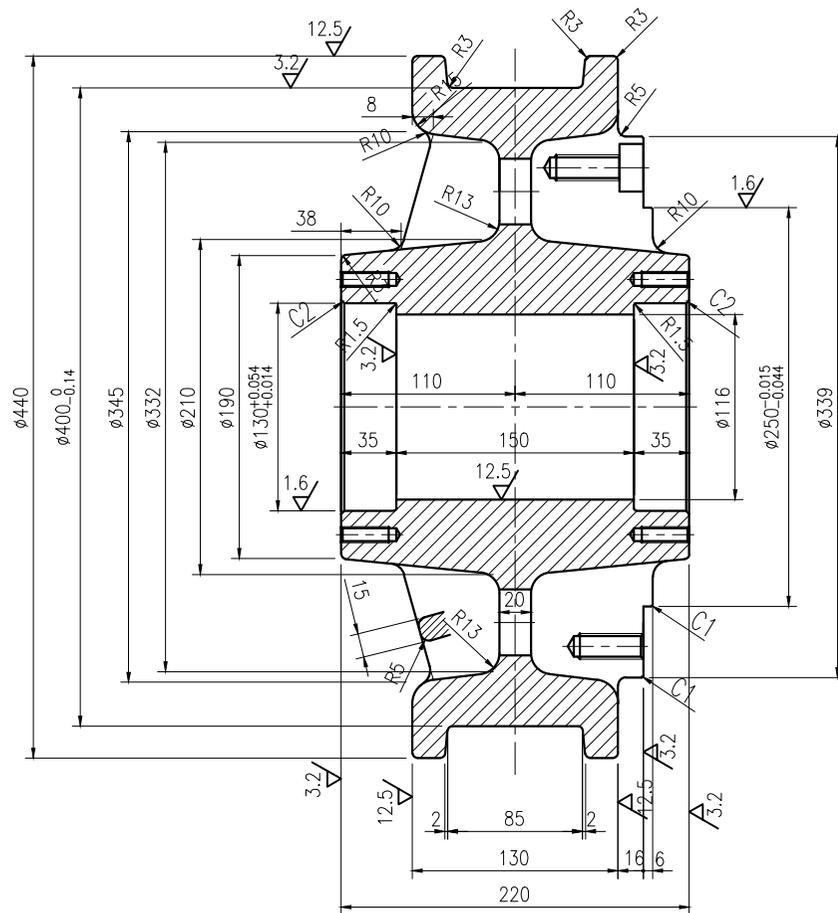
PROJECT TITLE TRAVELLING FOLLOWING DRAWING | DRAWING TITLE 400



	FOLLOWING WHEEL	SCMn2A	2		
NO	DESCRIPTION	MATERIAL	Q'TY	SIZE	REMARKS
	DATE : 2014. 02	SCALE : N/S		DRAWING No. :	JD-400-F1
	DRAWN BY J. H. GWAK	DESIGNED BY J,H,GWAK		CHECKED BY	APPROVED BY D,J,SIN
	PROJECT TITLE TRAVELLING FOLLOWING DRAWING			DRAWING TITLE φ400	



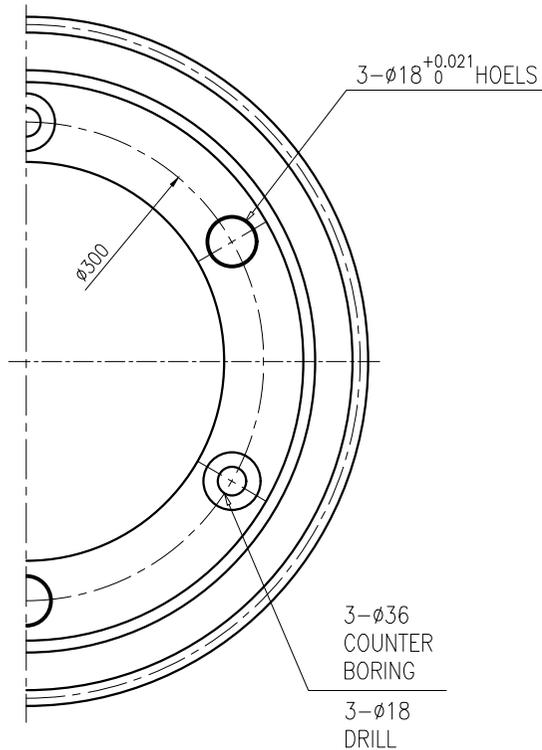
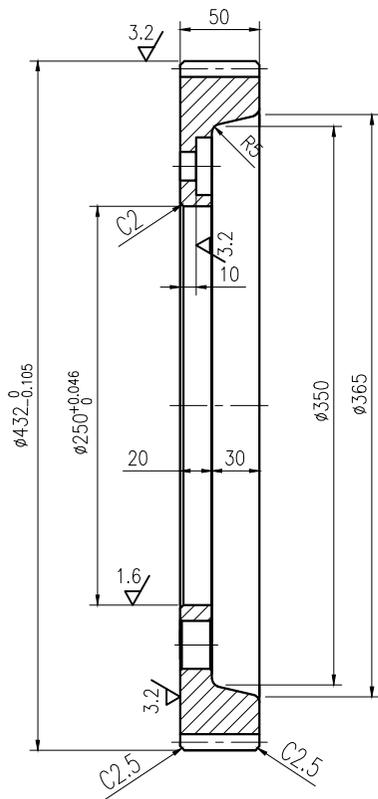
JINDO HOIST CRANE.CO.LTD



NO	DESCRIPTION	MATERIAL	Q'TY	SIZE	REMARKS
	DRIVING WHEEL	SCMn2A	2		
DATE : 2014. 02	SCALE : N/S	DRAWING No. : JD-400-D1			
DRAWN BY J. H. GWAK	DESIGNED BY J,H,GWAK	CHECKED BY	APPROVED BY D,J,SIN		
PROJECT TITLE TRAVELLING DRIVING DRAWING			DRAWING TITLE φ400		



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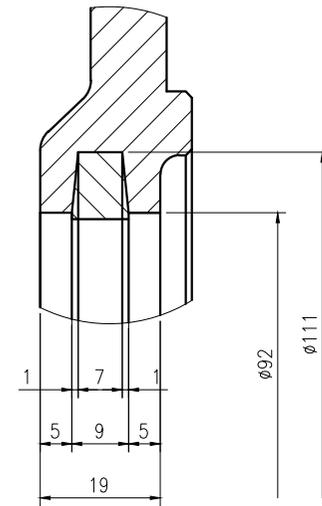
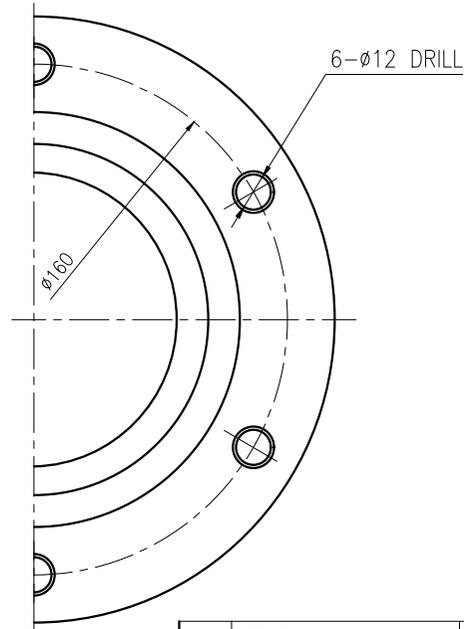
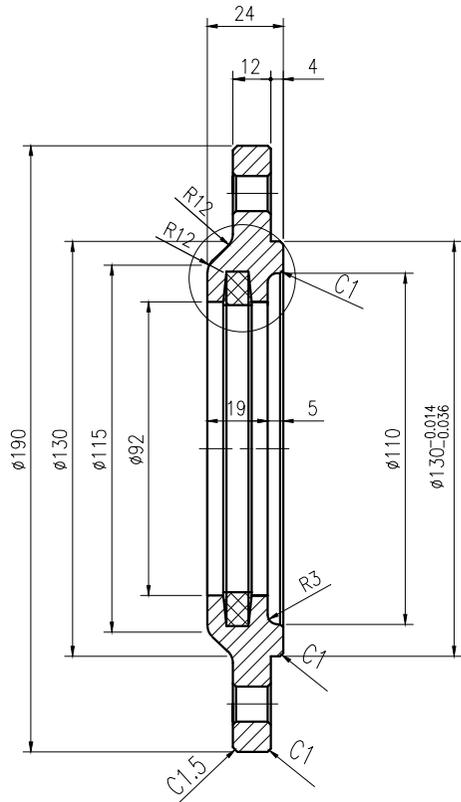


GEAR SPECIFICATION	
MODULE	6
PRESSURE	20°
NO.OF TEETH	70 [†]
D.O.G.N OF TEETH	8 [†] 138.72 ^{-0.12} _{-0.49}
P.C.D	φ420
应属齿轮	φ400

NO	DESCRIPTION	MATERIAL	Q'TY	SIZE	REMARKS
DATE : 2014. 02		SCALE : N/S		DRAWING No. : JD-400-WG	
DRAWN BY J. H. GWAK		DESIGNED BY J,H,GWAK		CHECKED BY APPROVED BY D,J,SIN	
PROJECT TITLE TRAVELLING WHEEL GEAR DRAWING				DRAWING TITLE φ400	



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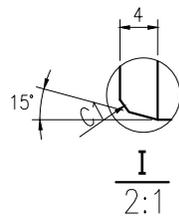
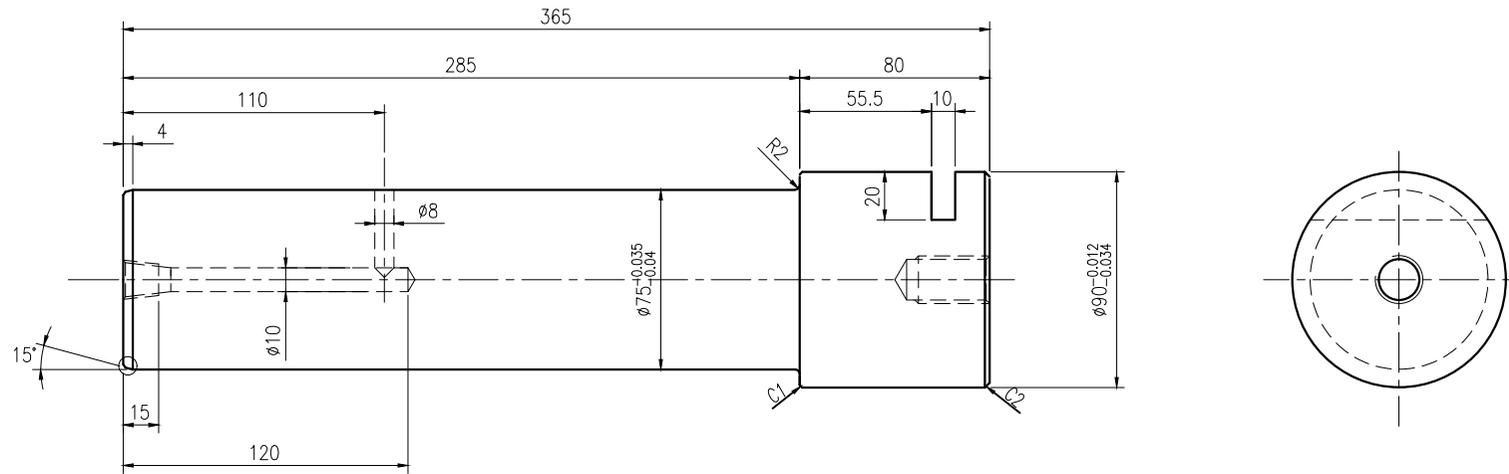


DETAIL "A"

01	FELT PACKING	PURCHASE	8			
	BEARING COVER	SS41 OR FC20	8	6.5	52	
NO	DESCRIPTION	MATERIAL	Q'TY	WEIGHT KG		REMARKS
				UNIT	TOTAL	
DATE : 2014. 02		SCALE : N/S		DRAWING No. : JD-400-BC		
DRAWN BY J. H. GWAK		DESIGNED BY J,H,GWAK		CHECKED BY		APPROVED BY D,J,SIN
PROJECT TITLE TRAVELLING BEARING COVER DRAWING				DRAWING TITLE Ø400		



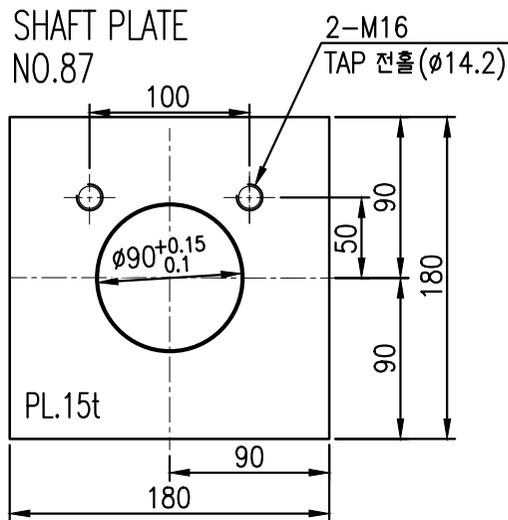
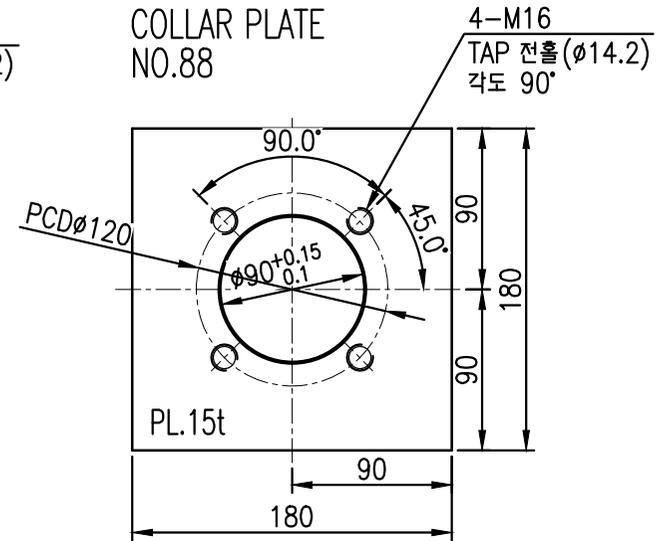
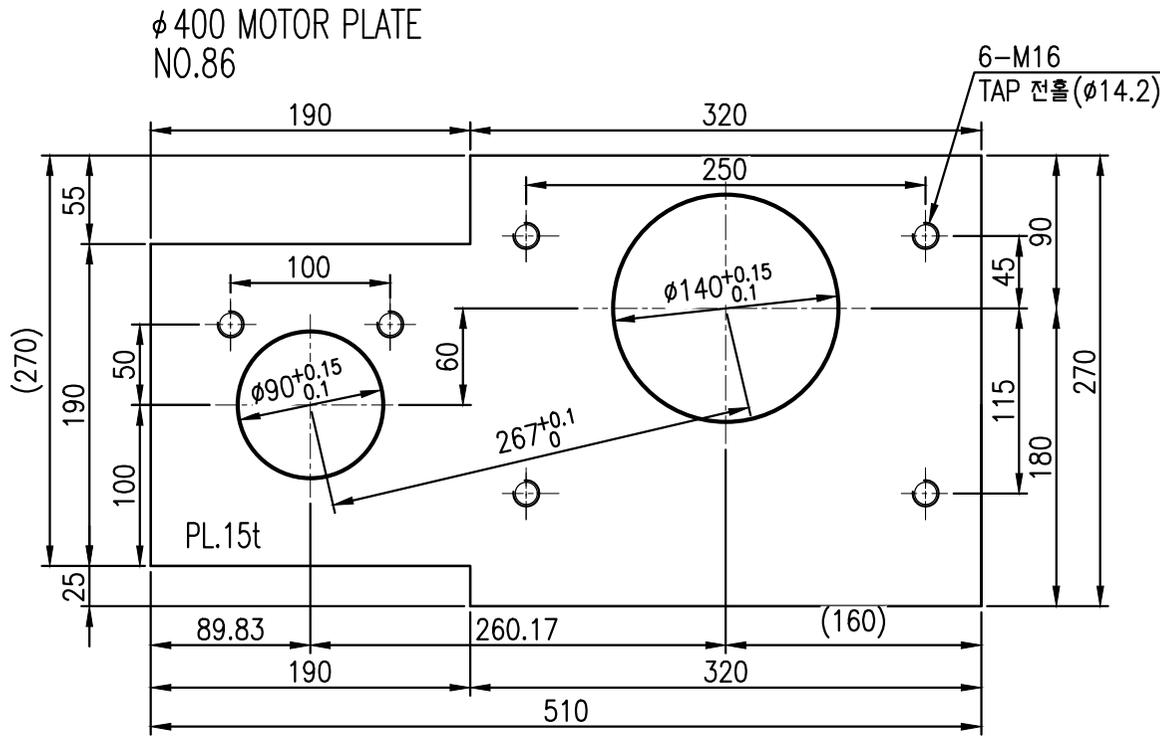
JINDO HOIST CRANE.CO.LTD



NO	DESCRIPTION	MATERIAL	Q'TY	SIZE	REMARKS
DATE : 2014. 02		SCALE : N/S		DRAWING No. : JD-400-S	
DRAWN BY J. H. GWAK		DESIGNED BY J,H,GWAK		CHECKED BY	APPROVED BY D,J,SIN
PROJECT TITLE TRAVELLING SHAFT DRAWING				DRAWING TITLE ø400	



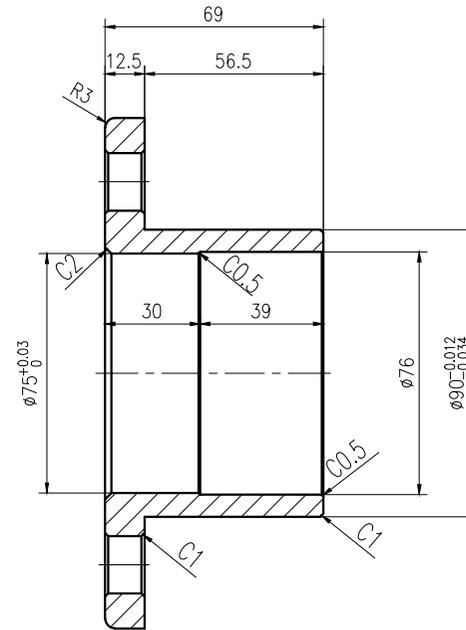
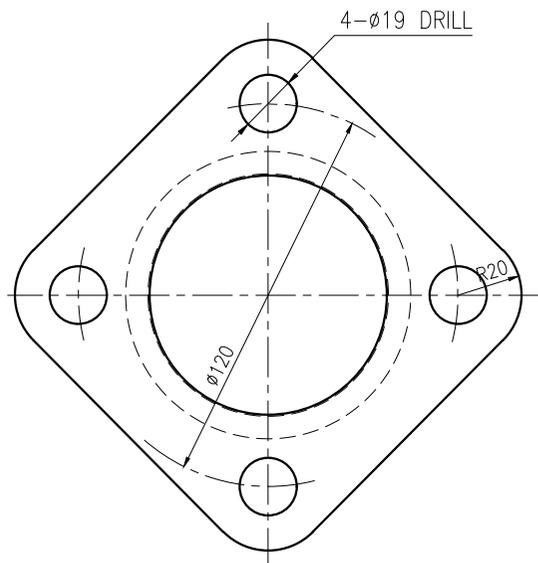
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88	PL.15×180×180	SS41		4		15.84	
87	PL.15×180×180	SS41		2		7.92	
86	PL.15×270×510	SS41		2		25.4	
PLATE ACC'Y							
NO	DESCRIPTIONS	MT'L	SET		UNIT	TOTAL	REMARKS
			QTY	QTY	WEIGHT KG		
DATE : 2014. 02		SCALE : N/S		DRAWING No. : JD-400-P			
DRAWN BY J. H. GWAK		DESIGNED BY J,H,GWAK		CHECKED BY		APPROVED BY D,J,SIN	
PROJECT TITLE TRAVELLING PLATE ACC'Y DRAWING				DRAWING TITLE φ400			



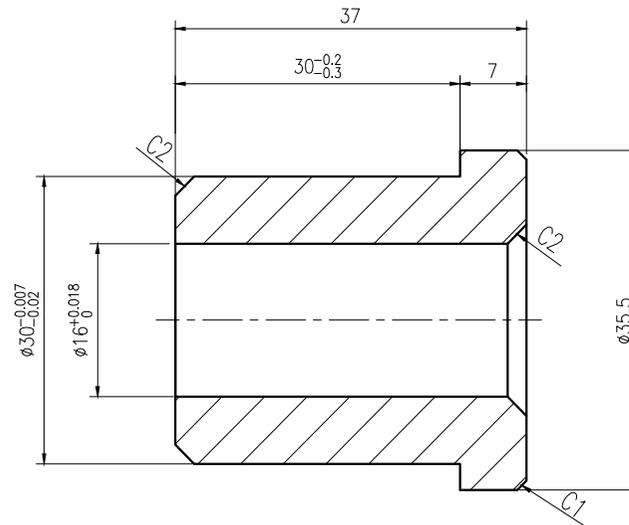
JINDO HOIST CRANE.CO.LTD



NO	DESCRIPTION	MATERIAL	Q'TY	SIZE	REMARKS
	DATE : 2014. 02	SCALE : N/S		DRAWING No. :	JD-400-C
	DRAWN BY J. H. GWAK	DESIGNED BY J,H,GWAK		CHECKED BY	APPROVED BY D,J,SIN
	PROJECT TITLE TRAVELLING COLLAR DRAWING			DRAWING TITLE $\phi 400$	



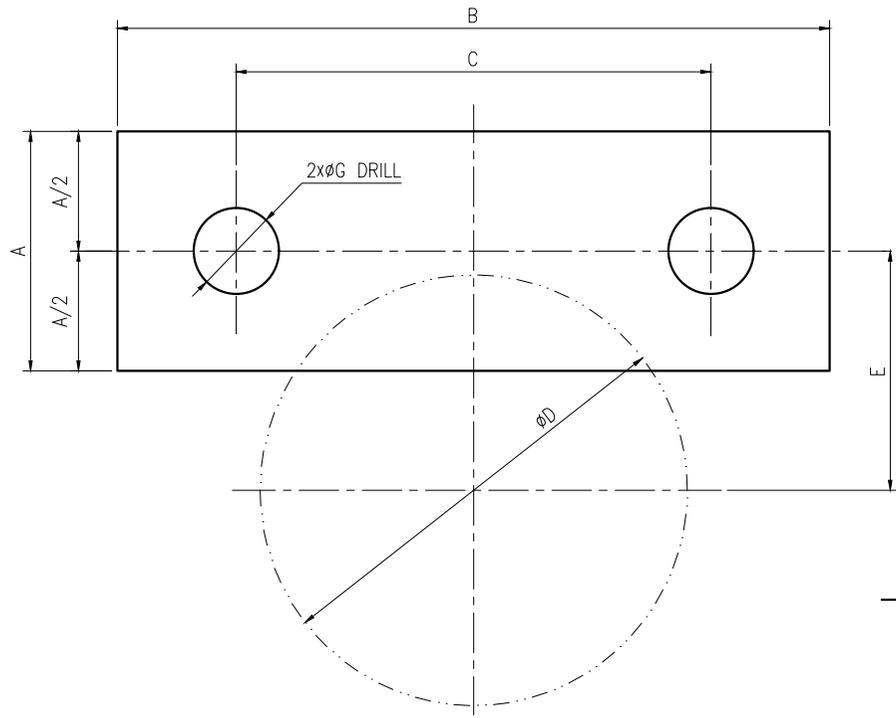
JINDO HOIST CRANE.CO.LTD



NO	DESCRIPTION	MATERIAL	Q'TY	SIZE	REMARKS
	DATE : 2014. 02	SCALE : N/S		DRAWING No. :	JD-400-B
	DRAWN BY J. H. GWAK	DESIGNED BY J,H,GWAK		CHECKED BY	APPROVED BY D,J,SIN
	PROJECT TITLE TRAVELLING BUSH DRAWING			DRAWING TITLE $\phi 400$	



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WHEEL NOTATION	A	B	C	D	E	F	G	WEIGHT KG/EA
φ 160	38	120	80	60	35	8	14	0.3
φ 200	38	120	80	70	40	8	14	0.3
φ 250	38	120	80	75	42.5	8	14	0.3
φ 315	50	150	100	80	45	8	14	0.5
φ 315S	38	120	80	60	35	8	18	0.3
φ 400	50	150	100	90	50	8	18	0.5
φ 400S	50	150	100	80	45	8	22	0.5
φ 500	50	170	120	105	57.5	10	18	0.7
φ 500S	50	150	100	90	50	8	22	0.5
φ 630	50	170	120	120	65	10	18	0.7
φ 630S	50	170	120	98	55	10	22	0.7
φ 710	55	210	150	130	67.5	12	18	1
φ 710S	50	170	120	110	60	10	22	0.7
φ 800	55	210	150	135	72.5	12	24	1
φ 800S	55	210	150	125	67.5	12	24	1

CLASS OF FINISH		GENERAL TOL.(MACHINE)		
~	-	NOMINAL DIM.(MM)	TOL.	
▽	50 S	OVER 0.5	UNDER 6	±0.1
▽▽	12.5 S	6	30	±0.2
▽▽▽	3.2 S	30	120	±0.3
▽▽▽▽	0.8 S	120	315	±0.5
		315	1000	±0.8
		1000	2000	±1.2
		OVER 2000		±1.5

NO	DESCRIPTION	MATERIAL	Q'TY	SIZE	REMARKS
DATE : 2014. 02		SCALE : N/S		DRAWING No. : JD-400-K	
DRAWN BY J. H. GWAK		DESIGNED BY J,H,GWAK		CHECKED BY	APPROVED BY D,J,SIN
PROJECT TITLE TRAVELLING KEY PLATE DRAWING				DRAWING TITLE φ400	



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